

Duplicate

Dart Aerospace Ltd.

Date: Monday, 5/28/2007 2:14:42 PM
User: Chantal Lavoie

ASAP
Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : LEG
Job Number : 32192
Estimate Number : 12511
P.O. Number : *N/A*
This Issue : 5/28/2007 S.O. No. : *N/A*
Prsht Rev. : NC
First Issue : 5/3/2007 Type : MACHINED PARTS
Previous Run : 30667
Written By :
Checked & Approved By :
Comment : Est Rev: A New Issue 06-08-21 EC

Part Number : D35231
Drawing Number : D3523 UNDER REVIEW *CB*
Project Number : N/A
Drawing Revision : N/A
Material : *N/A*
Due Date : 5/28/2007
Qty: 3 Um: Each
07.05.29

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M6061T6R1000 ROUND BAR 1.00"



Comment: Qty.: 0.1218 f(s)/Unit Total: 0.3654 f(s)
6061-T6 round bar 1.00"
(M6061T6 round bar 1.00")
Batch: ~~M10147~~ M101417

M8 07/05/29

2.0 HARDINGE HARDINGE CNC LATHE SMALL



Comment: HARDINGE CNC LATHE SMALL

Machine as per folio FA & dwg D3523

M8 07/05/29

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

M8 07/05/29

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

En 07/05/29 (X3)

5.0 HAND FINISHING1 HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1
Chemical Conversion Coat as per QSI 005 4.1

MJ

0705-29

(3)

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Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

POWDER COATING

POWDER COATING



Comment: POWDER COATING

Powder Coat Black Sandtex (Ref: 4.3.5.7) as per QSI 005 4.3

M102316

BR/A-M 07/05/30

(3)

7.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

M 07/05/30 x3

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: GA

ENG APPROVAL

CB 07.05.31

M 07/05/30

9.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

(3)
R 07/05/31

Job Completion



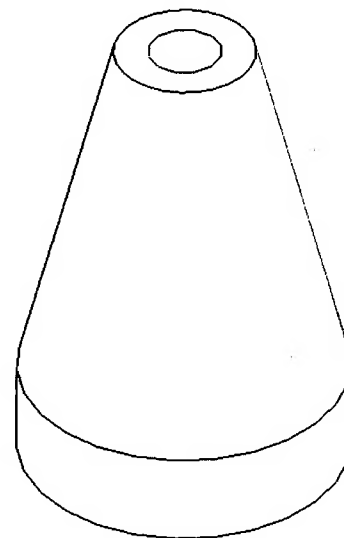
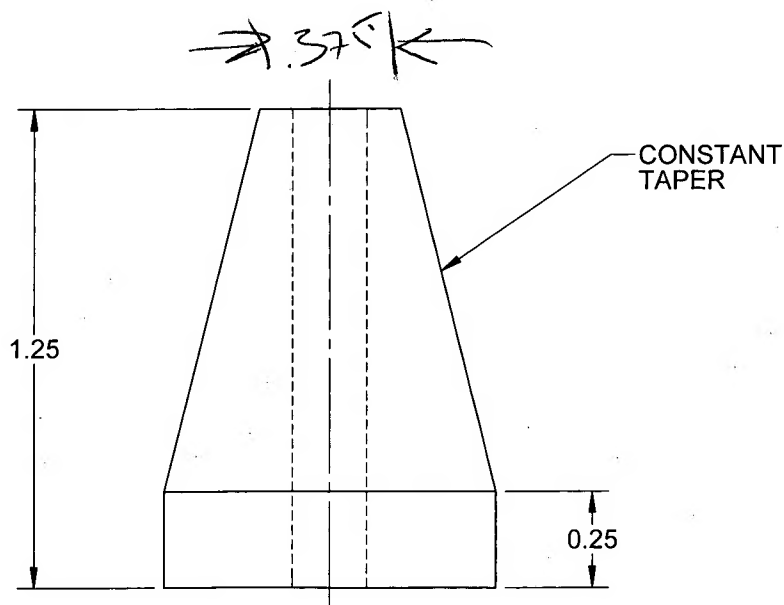
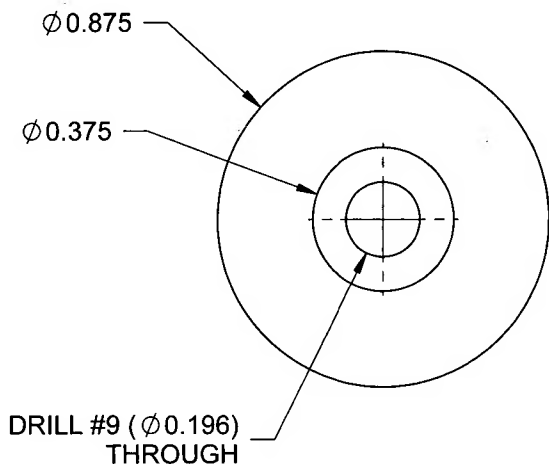
U 07-05 31

DESIGN CB	DRAWN BY CB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED PH	APPROVED	DRAWING NO. D3523	REV. A SHEET 1 OF 1
DATE 07.01.10		TITLE LEG	SCALE 2:1
REV A	DATE 07.01.10	DESCRIPTION NEW ISSUE	

PRELIMINARY ISSUE

UNDER REVIEW

07.05.23 CB



D3523-1 LEG

NOTES:

- 1) MATERIAL: ALUMINUM 6061-T6/T651/T6510/T6511/T62 ROUND BAR PER QQ-A-225/8 OR AMS 4115/4116/4117/4128 OR QQ-A-200/8 OR AMS 4160 (REF DART SPEC M6061T6R)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT BLACK SANTEX (4.3.5.7) PER DART QSI 005 4.3
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 5) BREAK ALL SHARP CORNERS 0.005 TO 0.015

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